



45527801
Edition 1
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Electric Screwdrivers

ES45T, ES50T and ES50TC

Maintenance Information



Save These Instructions

 **Ingersoll Rand**

WARNING

Always wear eye protection when operating or performing maintenance on this tool.

Always turn off the air supply and disconnect the air supply hose before installing, removing or adjusting any accessory on this tool or before performing any maintenance on this tool.

Note: (When reading the instructions, refer to exploded diagrams in parts Information Manuals when applicable (see under Related Documentation for form numbers).

Clutch Spring Selection Chart

Model ES45	
Part Number	Torque Range
ES50T-43 1	0.3 to 2.6 in-lb (0.04 to 0.30 N m)
ES50T-462	1.2 to 6.5 in-lb (.14 to .74 N m)
Model ES50T and ES50TC	
Part Number	Torque Range
ES50T-431	0.5 to 3.0 in-lb (0.06 to 0.34 N m)
ES50T-462	2.0 to 9.0 in-lb (0.23 to 1.02 N m)

Disassembly

- For Models ES45T and ES50T, unscrew and remove the Coupling (55). This is a left-hand thread; turn clockwise to remove. For Model ES50TC, unscrew and remove the Nose Collar (61).
- Using a Phillips Screwdriver, remove the three Housing Screws (2). This is a left-hand thread; turn clockwise to remove.
- Carefully separate the right side of the Housing from the left side of the Housing.

NOTICE

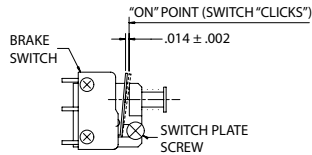
The Model ES50TC Screwdriver housing is assembled using a liquid gasket as a sealing material. Carefully pry the housing sections apart using a thin, flat piece of metal. Do not use heat or chemical solutions to separate the two halves.

- Lifting the spindle end of the assembly slightly, carefully pull the Gear Case (37) and assembled clutch away from the Motor.
- Trigger Switch (8) replacement**
 - Lift the Trigger Switch out of its recess in the left side of the Housing (1) and unsolder the connections.
 - Solder the leads to a new Trigger Switch and reposition the Switch in the Housing. (Refer to the wiring diagram below).
- Reverse Switch (9) replacement**
 - The Reverse Switch is fitted into the left side of the Housing. Remove the Switch by depressing the locking tab of the switch mount from the rear with a flat blade Screwdriver and pushing the Switch out of the Housing.
 - Unsolder the wiring to the Switch and install a new Switch. (Refer to the wiring diagram below).

7. Brake Switch (15) replacement

- Remove the two Screws (16) holding the Brake Switch.
- Unsolder the wiring to the Brake Switch and install a new Switch. (Refer to the wiring diagram above).
- Position the Brake Switch and install the two Screws to secure it to the Shutoff Switch Plate (10).
- After installing the Brake Switch, loosen the Switch Plate Screw (11) that holds the Switch Plate in the Housing.
- Move the Switch Plate toward the Motor and tighten the Screw when the Switch is pushed .014 + or -.002 beyond the "ON" point (point that the Switch clicks). Placing a .014" shim on the arm of the Switch and moving the Switch until it clicks is a simple method of setting the Brake Switch gap.

Models ES45T, ES50T and ES50TC Electric Screwdrivers



(Dwg. TPD1113)

8. Brush Assembly (24) replacement

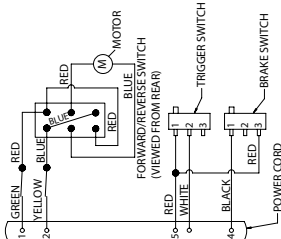
- Unsolder the brush lead.
- Lift the brush spring end upward and over the corner of the phenolic tab. Remove the brush.
- Solder the brush lead onto a new brush, install the brush and reposition the brush spring. (d) Repeat steps (a), (b) and (c) for the remaining brush.

9. Power Cord Assembly (6) replacement

- Unsolder the wires to the Trigger Switch (8), Brake Switch (15) and the green and yellow wires of the Power Cord where the leads from the Reverse Switch (9) are spliced.
- Install a new Power Cord Assembly and solder the wires to the Trigger Switch, Brake Switch and two leads from the Reverse Switch as shown in the wiring diagram on page 12.

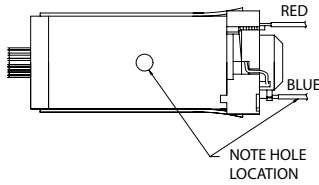
* Trademark of Permabond International.

Wiring diagrams for ES45T, ES50T and ES50TC Electric Screwdrivers



(Dwg. TPD1114)

10. Motor Assembly replacement



(Dwg. TPD1052)

- Unsolder the two motor leads. Note the location of the red and blue leads to the hole in the side of the motor.
- Solder the motor leads to a new motor as illustrated above.
- Carefully check the Reverse Switch (9) to make sure that the motor runs in the correct rotation as indicated on the Switch. If the motor **does not** run in the correct rotation, reverse the leads.

NOTICE

Model E550TC has a Shield Plate (20) separating the motor from the switches. When installing the assembled motor, make certain Perma-Lok GasketMaker® HH190 liquid gasket material forms a seal around the edge of the Plate and also at the opening in the Plate for the motor leads.

11. Pushrod replacement

- Remove the Gear Case (37) from the Motor Assembly.
- Pull the Pushrod (35) out of the motor and replace it with a new one.
- Pull the Pushrod (46) out of the Gear Case. Lightly coat a new Pushrod with **Ingersoll Rand** No. 67 Grease and insert it into the Gear Case.
- After replacing both Pushrods, adjust the timing of the Switch Plate (10) as described in Step 7(e).

12. Gear replacement

- Pull the Gear Case (37) away from the Motor Assembly.
 - The joint between the Gear Case and Clutch Housing (53) is a left-hand thread. Using one wrench on the gear case flats and another on the flats of the Clutch Housing, turn the Housing clockwise to separate the two parts.
 - Remove the Cam (43), two Cam Pins (44), Thrust Washer (42), Spindle Assembly (40) and Gear Head Assembly (38) from the clutch end of the Gear Case.
 - Inspect the Gear Head Planet Gears (39), Spindle Planet Gears (41) and the gear teeth in the Gear Case for chipped or broken teeth. Apply a small amount of **Ingersoll Rand** No. 67 Grease to the Gears, Gear Case and Cam.
 - Insert the Gear Head Assembly, Planet Gears first, into the clutch end of the Gear Case. Make certain the Planet Gears mesh with the gear case spline.
 - Insert the Spindle Assembly, gear end leading, into the Gear Case. Make certain the Spindle Planet Gears mesh with the pinion of the Gear Head. Install the Thrust Washer, Cam, Cam Pins and Collar into the Gear Case.
 - The joint connecting the Gear Case to the Clutch Housing is a left-hand thread. Thread the Housing onto the Gear Case in a counterclockwise direction and tighten the joint to 21 ft-lb (28.5 Nm) torque.
13. Place the assembled motor, gearing and clutch unit in the left side of the Housing.
14. **For Models E545T and E550T**, place the right side of the Housing against the left side and install the three Housing Screws.
- For Model E550TC**, place a bead of Perma-Lok GasketMaker® HH190 around the edge of Shield Plate and the mating edges of the Housing. Place the right side of the Housing against the left side and install the three Housing Screws.
15. **For Models E545T and E550T**, thread the Coupling (55) onto the Gear Case and tighten it with a wrench.
- For Model E550TC**, thread the Nose Collar (61) onto the Gear Case and tighten it with a wrench.

Troubleshooting Guide

Trouble	Probable Cause	Solution
Screwdriver fails to rotate (reverse or forward)	Is there power to the tool?	1. Defective Power Cord Assembly (6). Replace the Power Cord Assembly if necessary. 2. No power from the Controller. Repair or replace (see Controller Service Manual).
	Does the Trigger Switch click when the Trigger is depressed?	Defective Trigger Switch (8). Replace the Trigger Switch.
	Does the Trigger Switch turn on power to the Motor?	Trigger pad worn. Replace the Trigger (17).
	Can the bit be turned by hand when the tool is unplugged?	1. Planetary gearing defective. Replace the Planet Gears (39 or 41), Spindle Assembly (40) and Gear Head Assembly (38). 2. Clutch defective. Repair or replace the clutch.
	Does the tool operate properly when bumped and jiggled?	1. Defective power cord. Replace the Power Cord Assembly (6). 2. Forward/Reverse Switch defective. Replace the Forward/Reverse Switch (9). 3. Defective solder connection. Check all solder connections; resolder where necessary. 4. Defective Armature. Replace the Motor Assembly. 5. Brush contact defective. Replace the Brush Assembly.
	Does brush wear appear normal?	1. Worn or defective Brushes. Replace the Brush Assemblies (24). 2. Defective Commutator. Replace the Armature (31).
Does motor appear to be in good condition?	1. Carbon buildup or dirt on Armature (31). 2. Clean the Armature using a good electrical contact cleaner and blow dry.	

Trouble	Probable Cause	Solution
Screwdriver runs in one direction but not the other	Are wire leads in good condition and properly soldered?	Defective solder connections. Resolder and rewire if necessary.
	Does Reverse Switch operate properly?	Defective Reverse Switch (9). Replace it.
Bit does not rotate but motor hums.	When gears are removed, will the motor rotate?	1. Armature (31) is in contact with the magnets. Replace the motor. 2. Foreign material in the motor. Clean the motor.
	Is planetary gearing smooth when bit is rotated by hand?	1. Bearing has failed. Replace the Spindle Assembly (40). 2. Gears are worn or damaged. Replace any defective gearing. 3. Clutch Assembly is worn. Replace damaged or worn parts.
Shutoff brake malfunctions more than one index of the Clutch.	Does the speed of the Bit exceed rated speed by more than 100 rpm?	Motor magnet is demagnetized. Replace the motor.
	Is Brake Switch functioning? (Does it click when button is depressed and does it test correctly with an ohmmeter?)	Defective Brake Switch (15). Replace the Brake Switch.
	Does Pushrod (35 or 46) function properly?	1. Bent or worn Pushrod (35 or 46). Replace it.
	Does Cam (43) function properly?	1. Cam is worn and not providing adequate lift. Replace the Cam. Controller malfunctioning or defective. Repair or replace. See Controller Service Manual.
Tool makes abnormal sounds when the motor is running.	Is there looseness at the assembly points?	1. Screws (2) are loose. Tighten all Screws. 2. Clutch Housing is loose. Tighten the Clutch Housing to the proper torque.
	After removing the gear train does motor sound normal when running?	1. Armature (31) is in contact with the Magnet. Replace the motor. 2. Foreign material has gotten into the motor. Clean or replace the motor. 3. Ball Bearings are defective. Replace the Motor. 4. Armature is defective. Replace the Motor.
	Is the gear train properly lubricated?	No grease on the gear train. Apply a thin film of the recommended grease to the gear train. 1. Spindle Bearing has failed. Replace the Spindle Assembly (40). 2. Gears are worn or dirty. Clean or replace the Gears.
Tool generates abnormal heat when operating.	After removing the gear train, does tool cool down and motor run normally?	Motor is defective. Replace the motor. Planetary gears and the Clutch require lubrication. Lubricate the Clutch and gear train with the recommended grease. Note: Do not apply tool much or too little grease.
Tool outputs high torque.	Is the shutoff brake functioning properly?	Refer to Problem No. 4 to check shutoff brake malfunctions.
	Is Clutch properly lubricated?	No lubrication on the Clutch Components. Lubricate the Clutch with recommended Grease.
	Is there wear on face of cam guide where it contacts Spindle Assembly (40)?	Cam guide is worn. Replace the Bit Holder Assembly. Clutch Spring (51) is damaged. Replace Spring.
Tool outputs low torque.	Is the Clutch Housing joint tight?	Loose joint between the Gear Case (37) and Clutch Housing (53). Tighten the joint iwth a torque wrench to specified torque.
		1. Cam (43) is worn. Replace the Cam. 2. Clutch Spring (51) is damaged. Replace the Clutch Spring. 3. Cam guide is damaged. Replace the Bit Holder Assembly (48).

Related Documentation

For additional information refer to:

Product Safety Information Manual 16602963.

Product Information Manual 45527702.

Parts Information Manual 45527777.

Manuals can be downloaded from www.irtools.com.

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